BIDDING DRAWINGS FOR

2025 PAVEMENT MAINTENANCE AT THE

GLENCOE MUNICIPAL AIRPORT

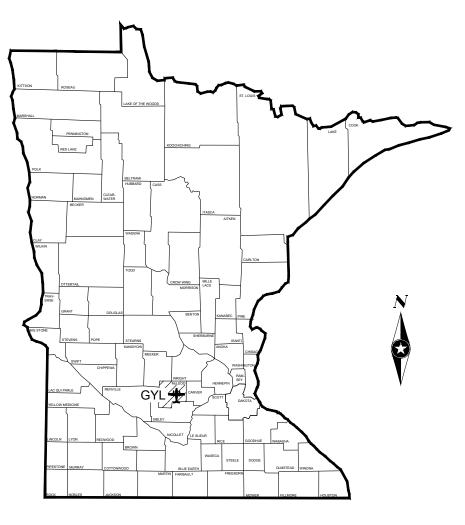
GLENCOE, MN





A.I.P. NO. 3-27-0158-016-2025 S.P. NO. A4301-41

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STATE MAP

(651) 454-0002

PROJECT LOCATION

PROJECT LOCATION MAP

PRINT IN COLOR FOR BEST **RESULTS**

FAA AC 150/5370-10H SHALL GOVERN, WHERE APPLICABLE, FOLLOWED BY THE 2020 EDITION OF THE MINNESOTA DEPARTMENT OF TRANSPORTATION "STANDARD SPECIFICATIONS FOR CONSTRUCTION",



OFFICE OF AERONAUTICS 6020 28TH AVE S, STE 102



OFFICE OF AERONAUTICS 395 JOHN IRELAND BLVD MINNEAPOLIS, MINNESOTA - U.S.A. 55450 ST. PAUL, MINNESOTA - U.S.A. 55107

GOPHER STATE ONE CALL

(800) 252-1166

THE SUBSURFACE UTILITY QUALITY INFORMATION IN THIS PLAN IS LEVEL D. THIS UTILITY QUALITY LEVEL WAS DETERMINED ACCORDING TO THE GUIDELINES OF CI/ASCE 38-02 ENTITLED "STANDARD GUIDELINES FOR THE COLLECTION AND DEPICTION OF EXISTING SUBSURFACE UTILITY DATA."

THE CONTRACTOR SHALL CALL THE GOPHER STATE ONE CALL SYSTEM AT 811 BEFORE COMMENCING EXCAVATION.



KMM



2025 PAVEMENT MAINTENANCE GLENCOE, MN

TITLE SHEET

G000

CRITICAL AIRCRAFT DATA				
AIRCRAFT APPROACH CATEGORY (AAC)	В			
AIRPLANE DESIGN GROUP (ADG)	II			
TAIL HEIGHT	20' - <30'			
WINGSPAN	49' - <79'			
RUNWAY DESIGN CODE	B-II			

RUNWAY OBJECT FREE AREA				
RUNWAY WIDTH LENGTH BEYOND RWY END				
13/31	500'-0"	300'-0"		
RUNWAY SAFETY AREA				

RUNWAY

13/31

WIDTH

150'-0"

TAXIWAY OBJECT FREE AREA				
TAXIWAY WIDTH				
TAXIWAY A	124'-0"			
TAXIWAY SAFETY AREA				
TAXIWAY	WIDTH			
TAXIWAY A	79'-0"			

AIRPORT MANAGER: MARK LARSON 320-864-5586

GROUND FREQUENCY 122.800 MHZ

MAX VEHICLE SPEED: 15 MPH UNLESS INFORMED OTHERWISE

SCOPE OF WORK:

PAVEMENT MAINTENANCE ON ALL AIRFIELD PAVEMENTS, INCLUDING RUNWAY 13/31, THE PARALLEL TAXIWAY, AS WELL AS THE APRON AND TAXILANE PAVEMENTS. WORK INCLUDES REMOVAL OF EXISTING PAVEMENT MARKINGS (IF ALTERNATE 1 OR 2 AWARDED) AND APPLICATION OF NEW PAVEMENT MARKINGS.

PHASING:

- PHASE 1: REMOVAL OF PAVEMENT MARKINGS ON ALL AIRFIELD PAVEMENTS, IF ALTERNATE 1 OR 2 AWARDED. CRACK SEAL/MASTIC REPAIR ON ALL AIRFIELD PAVEMENTS.
- PHASE 2: SURFACE TREATMENT ON APRON AND TAXILANES. SURFACE TREATMENT ON RUNWAY AND TAXIWAYS, IF ALTERNATE 1 OR 2 AWARDED.
- PHASE 3: PAVEMENT MARKING ON APRON AND TAXILANES. PAVEMENT MARKING ON RUNWAY AND TAXIWAYS, IF ALTERNATE 1 OR 2 AWARDED.
- SEE SHEET G200 FOR A DETAILED DESCRIPTION OF PROJECT PHASING.

CONSTRUCTION SAFETY NOTES:

GENERAL SAFETY NOTES

- 1. ALL CONSTRUCTION SHALL MEET THE MOST CURRENT REQUIREMENTS OF FAA ADVISORY CIRCULARS WHICH ARE AVAILABLE ONLINE AT WWW.FAA.GOV, OR UPON REQUEST TO THE ENGINEER. APPLICABLE ADVISORY CIRCULARS MAY INCLUDE, BUT ARE NOT LIMITED TO, 150/5340-1, 5370-2, 5210-5, AND 70/7460-1.
- THE CONTRACTOR SHALL SUBMIT A DETAILED SCHEDULE OF CONSTRUCTION OPERATIONS AT LEAST 5 DAYS PRIOR TO THE PRE-CONSTRUCTION CONFERENCE. THE PHASING PLAN AND SCHEDULE MUST BE APPROVED BY THE ENGINEER AND THE OWNER PRIOR TO THE BEGINNING OF CONSTRUCTION
- THE CONTRACTOR WILL ADVISE THE ENGINEER AND THE AIRPORT MANAGER 72 HOURS IN ADVANCE OF ANY PROPOSED CONSTRUCTION ACTIVITIES ON THE PROJECT.
- THE AIR OPERATIONS AREA (AOA) INCLUDES RUNWAYS, TAXIWAYS, AIRCRAFT PARKING APRONS, AND OTHER AREAS WHERE AIRCRAFT MAY MOVE UNDER THEIR OWN POWER, AS WELL AS RUNWAY PROTECTION ZONES.
- NO WORK SHALL BE ALLOWED WITHIN THE AOA UNTIL THE REQUIRED AIRFIELD CLOSURES HAVE BEEN MADE AND THE REQUIRED CLOSURE MARKERS AND BARRICADES ARE IN PLACE. ALL NECESSARY NOTICE TO AIR MISSIONS (NOTAMS) WILL BE ISSUED BY THE AIRPORT MANAGER, WHICH SPECIFICALLY DETAIL THE CURRENT STATUS OF THE AIRPORT DURING CONSTRUCTION.
- WORK MAY BE STOPPED AT ANY TIME BY THE AIRPORT MANAGER OR ENGINEER IF IT IS DETERMINED THAT PROPER SAFETY PRECAUTIONS ARE NOT BEING TAKEN.

- CONTRACTOR IS RESPONSIBLE FOR COMPLYING WITH INFORMATION ON THIS SAFETY & PHASING PLAN AND THE CONSTRUCTION SAFETY PLAN NARRATIVE CONTAINED IN THE SPECIFICATION.
- THE CONTRACTOR SHALL DEVELOP THEIR OWN SAFETY PLAN COMPLIANCE DOCUMENT DETAILING HOW THEY WILL COMPLY WITH ALL SAFETY REQUIREMENTS.

EQUIPMENT SAFETY REQUIREMENTS

LENGTH BEYOND RWY END

300'-0"

- THE MAXIMUM HEIGHT OF CONSTRUCTION EQUIPMENT TO BE USED ON THE AIRPORT SHALL BE 20 FEET. IF USE OF EQUIPMENT OF GREATER THAN 20 FEET IS NEEDED, THE CONTRACTOR SHALL FILE FAA FORM 7460-1 WITH THE APPROPRIATE FAA OFFICE. FORMS ARE AVAILABLE UPON REQUEST TO THE ENGINEER.
- ALL AIRPORT AND CONSTRUCTION EQUIPMENT ON THE AIRPORT SHALL BE MARKED, LIGHTED, AND FLAGGED ACCORDING TO FAA ADVISORY CIRCULARS
- 11. THE CONTRACTORS PARKED FOUIPMENT OR VEHICLES (INCLUDING PERSONAL VEHICLES) SHALL BE STORED IN THE STORAGE AREA LOCATION ON THIS SHEET. LARGE EQUIPMENT THAT IS BEING USED EACH WORKING DAY THAT CANNOT BE EASILY MOVED OUT OF THE AOA MAY BE LEFT OVERNIGHT WITHIN THE AOA AT A LOCATION DESIGNATED BY THE ENGINEER.

RUNWAY CLOSURE

12. CONTRACTOR TO PROVIDE ONE SET OF NON-LIGHTED RUNWAY CLOSURE MARKERS FOR THE PROJECT. SEE DETAIL ON SHEET G101 FOR MORE INFORMATION.

- 13. THE CONTRACTOR SHALL PROVIDE, PLACE, AND MAINTAIN LIGHTED LOW PROFILE BARRICADES THROUGHOUT THE DURATION OF THE PROJECT. PROVIDING AND PLACING DEVICES, MAINTENANCE, BATTERY REPLACEMENT, AND MOVEMENT ARE ALL INCIDENTAL TO MOBILIZATION.
- 14. BARRICADES SHALL BE PLACED AT LOCATIONS AS DIRECTED BY ENGINEER TO DELINEATE CONSTRUCTION AREAS AND WILL MOVE AS WORK PROGRESSES.
- 15. THE CONTRACTOR SHALL KEEP A MINIMUM OF 20 BARRICADES ON-SITE. ADDITIONAL BARRICADES MAY BE REQUESTED BY ENGINEER AT NO ADDITIONAL COST.

CONSTRUCTION HAUL ROUTES

- 16. THE CONTRACTOR SHALL ESTABLISH A HAUL ROUTE IN THE GENERAL AREA INDICATED ON THE PLAN. THE EXACT LOCATION OF THE HAUL ROUTE SHALL BE REVIEWED AND APPROVED BY THE ENGINEER. THIS ROUTE SHALL BE USED FOR DELIVERY AND REMOVAL OF ALL CONSTRUCTION EQUIPMENT AND MATERIALS AND ACCESS TO THE SITE FOR ALL PERSONNEL FOR THE DURATION OF THE PROJECT.
- 17. THE CONTRACTOR SHALL KEEP THE ROUTE AND ALL PAVEMENTS CLEAR OF DEBRIS AT ALL TIMES. AT A MINIMUM, THE ROUTE SHALL BE SWEPT AT THE END OF EACH WORKING DAY. ADDITIONAL SWEEPING MAY BE REQUIRED IMMEDIATELY UPON THE NOTIFICATION BY ENGINEER

18. THE ROUTE AND ALL AIRFIELD PAVEMENTS SHALL BE THOROUGHLY CLEANED PRIOR TO REOPENING TO AIRCRAFT USE

- 19. THE CONTRACTOR IS SOLELY RESPONSIBLE FOR LOCATING AND MARKING ANY AND ALL PUBLIC AND PRIVATE UTILITIES PRIOR TO BEGINNING CONSTRUCTION ACTIVITIES. CALL GOPHER STATE ONE CALL AT 800.252.1166 AT LEAST 48 HOURS PRIOR TO COMMENCING CONSTRUCTION.
- 20. IN THE EVENT UTILITIES ARE DAMAGED BY THE CONTRACTOR, THE CONTRACTOR SHALL REPAIR THE DAMAGED UTILITIES TO THE UTILITY OWNER'S REQUIREMENTS AT THE EXPENSE OF THE CONTRACTOR.

- 21. FAILURE TO COMPLY WITH THE SAFETY AND PHASING PLANS THAT RESULT IN A RUNWAY INCURSION OR VEHICLE DEVIATION ON THE AIRFIELD SHALL HAVE A \$1,000 PENALTY ASSESSED TO THE PRIME CONTRACTOR. A SECOND RUNWAY INCURSION OR VEHICLE DEVIATION ON THE AIRFIELD SHALL BE ASSESSED A PENALTY OF \$2,500. A THIRD RUNWAY INCURSION OR VEHICLE DEVIATION ON THE AIRFIELD SHALL RESULT IN CONTRACT TERMINATION.
- 22. IF CONTRACTOR SHOULD FAIL TO COMPLETE THE WORK SPECIFIED, THE CONTRACTOR WILL BE ASSESSED \$500 FOR EACH ADDITIONAL HOUR THAT REQUIRES THE CLOSURE OF A RUNWAY AOA OR \$500 FOR EACH ADDITIONAL DAY THAT REQUIRES THE CLOSURE OF A TAXIWAY AOA. THESE CHARGES APPLY TO ANY ADDITIONAL TIME THAT REQUIRES THE AOA TO BE CLOSED UNLESS AN EXTENSION OF TIME IS APPROVED BY THE ENGINEER

SCHEDULE

- 23. CONTRACTOR SHALL COMPLETE THE WORK FOR EACH PHASE AS FOLLOWS:
 - PHASE 1A: LIMITED TO 2 CALENDAR DAYS
 - PHASE 1B: LIMITED TO 2 CALENDAR DAYS
 - PHASE 1C: LIMITED TO 1 CALENDAR DAY PHASE 1D: LIMITED TO 1 CALENDAR DAY
 - PHASE 2A: LIMITED TO 3 CALENDAR DAYS
 - PHASE 2B: LIMITED TO 2 CALENDAR DAYS
 - PHASE 3: LIMITED TO 3 CALENDAR DAYS
- 24. AT THE END OF EACH WORKING DAY DURING PHASE 1, THE CONTRACTOR SHALL OPEN ALL PAVEMENTS IN THAT DAY'S WORKING AREA. PAVEMENTS TO BE OPENED MUST BE FREE OF FOREIGN OBJECT DEBRIS (FOD) AND INSPECTED BY THE ENGINEER PRIOR TO OPENING. THIS DOES NOT APPLY TO PHASES 2 &3.
- 25. CONTRACTOR SHALL PROVIDE NOTICE TO ENGINEER AT LEAST 7 DAYS PRIOR TO RUNWAY CLOSURE. RUNWAY CLOSURE HOURS SHALL BE 7:00 AM TO 6:00 PM.

Sheet Revision Issue Description GLENC 182487 KMM

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2025 PAVEMENT MAINTENANCE GLENCOE, MN

CONSTRUCTION SAFETY PLAN

G100

NOTES:

- 1. TEMPORARY CLOSING CROSS MARKERS SHALL BE CONSTRUCTED OF YELLOW POLYVINYL FABRIC AT LEAST 8-MM THICK, PLYWOOD, OR OTHER
- SIMILARLY APPROVED MATERIAL.

 2. THE MARKERS SHALL BE BE PROPERLY FASTENED AND SECURED TO PREVENT MOVEMENT.

 3. TEMPORARY CLOSING CROSS MARKERS ARE
- YELLOW IN COLOR.
- 4. CONSTRUCT IN ACCORDANCE WITH FAA AC
- 5. EXACT INSTALLATION LOCATIONS TO BE DETERMINED BY THE ENGINEER.

 6. TO BE USED FOR DAYTIME CLOSURES ONLY.

€ RUNWAY

TEMPORARY CLOSING CROSS MARKERS

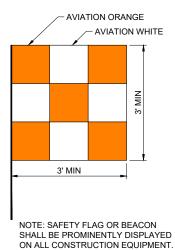
NTS

-3/4"x8"x72" LIGHT: 7"Ø RED FLASHING, -BATTERY OPERATED WITH OMNI-DIRECTIONAL LIGHT CELL PLYWOOD LAMINATED ORANGE/ WHITE STRIPE FINISH HOUSING: 7"Wx5.25"H BOLTED -WITH 3/4" HEX HEAD BOLT WITH 4"x4" STANDS SANDBAG EACH 4"x4" — ON BACK SIDE OF BARRICADE TYP PLYWOOD ON NOTCHED 4"x4" STAND (TOE NAILED)

NOTES:

- 1. BARRICADES SHALL BE CONSTRUCTED AND PLACED A MAXIMUM OF 20' APART ACROSS THE FULL WIDTH OF CLOSED PAVEMENT PER FAA ADVISORY CIRCULAR 150/5370-2.
- 2. ALL LOW PROFILE BARRICADES SHALL BE CONSTRUCTED AS SHOWN UNLESS OTHERWISE APPROVED BY THE ENGINEER.

LOW PROFILE BARRICADE



CONSTRUCTION SAFETY FLAG

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ADINDA VAN ESPEN, PE

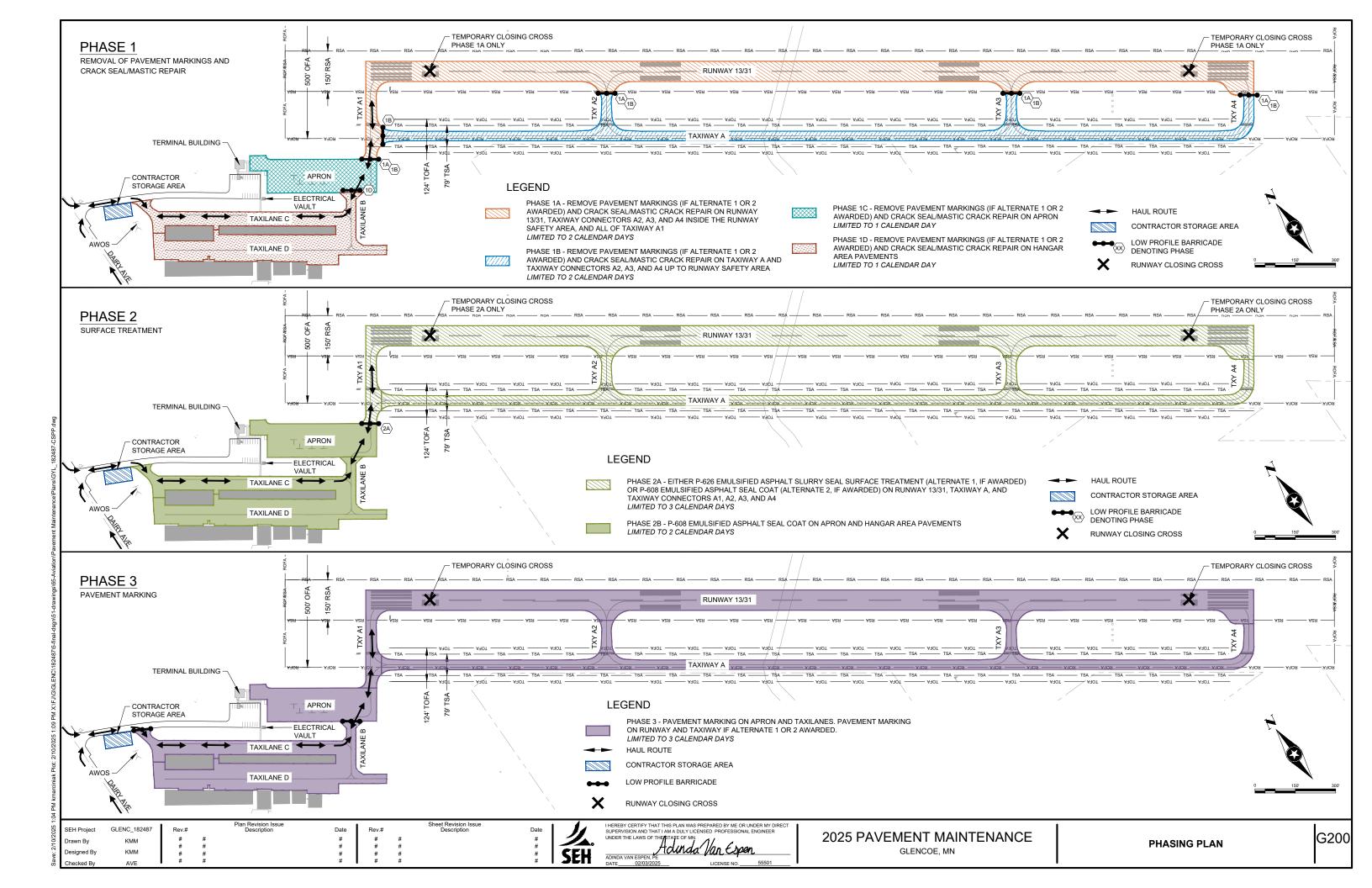
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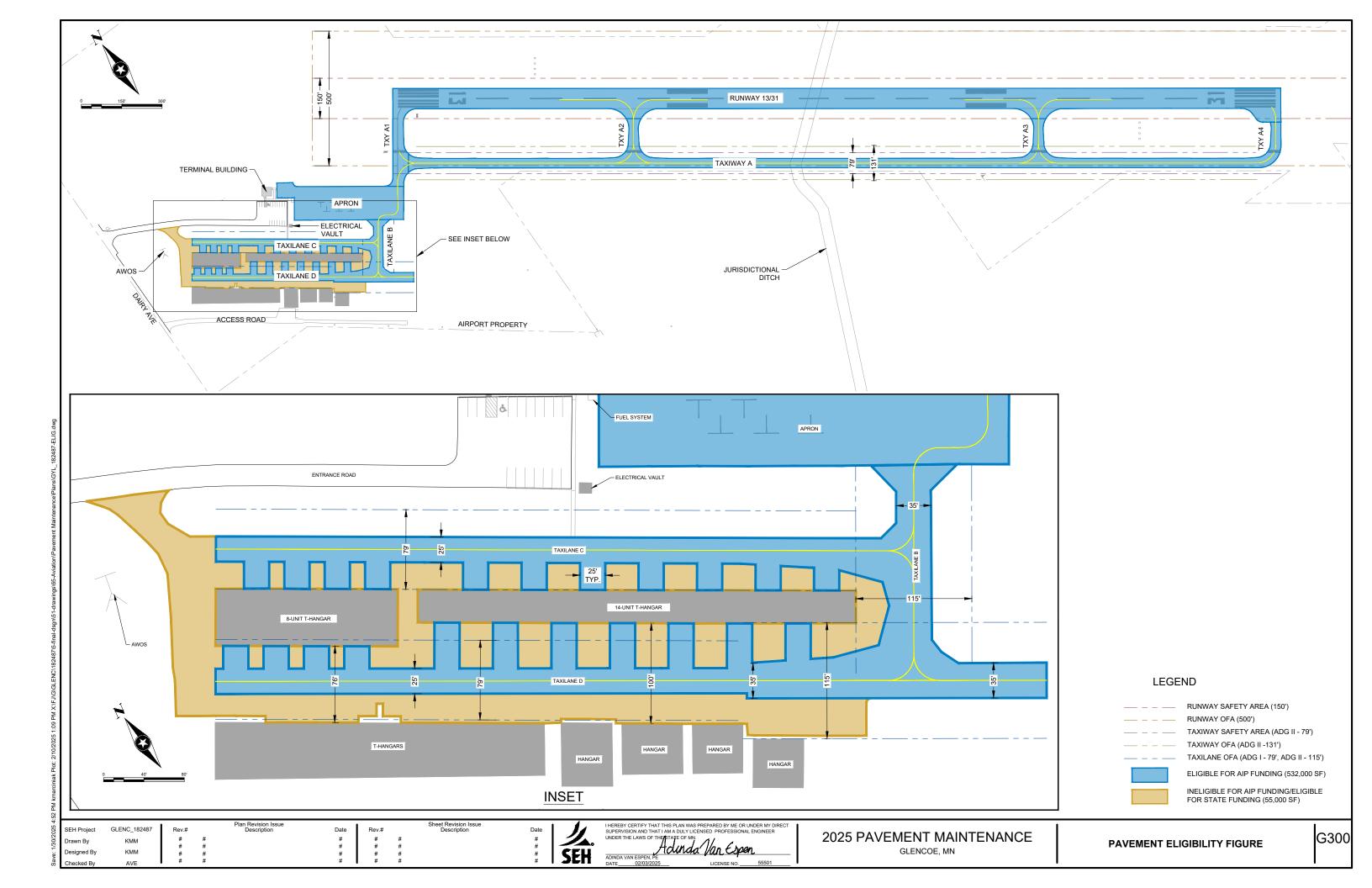
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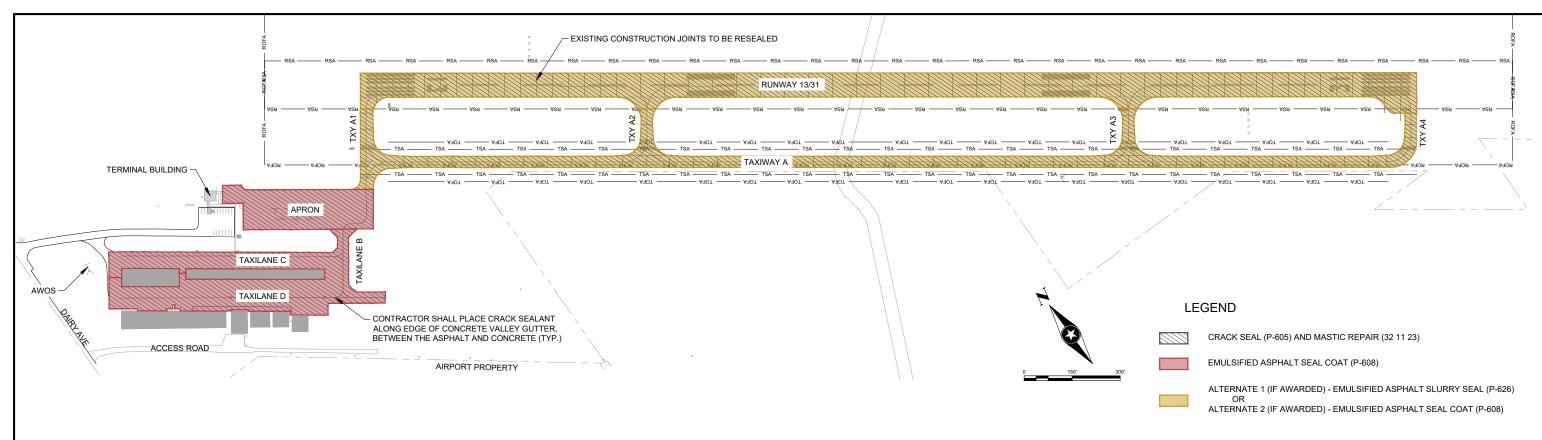
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Line No.	Item No.	Item Description	Unit	Estimated Quantity	AIP Eligible Quantity	AIP Ineligible Quantity	Final Quantity
Base Bid			1				
1	GENERAL	Traffic Provisions / Airport Security / Phasing	LS	1	1	0	
2	C-105	Mobilization	LS	1	1	0	
3	01 55 15	Maintenance and Restoration of Haul Road	LS	1	1	0	
4	P-605-5.1	Crack Seal (Route and Seal)	LF	10,500	10,000	500	
5	P-605-5.2	Joint Repair (Reseal)	LF	30,000	30,000	0	
6	32 11 23	Mastic 2 Part Crack Repair - (Clean, Fill, Seal) Filler	LB	500	500	0	
7	32 11 23	Mastic 2 Part Crack Repair - (Clean, Fill, Seal) Sealant	LB	1,000	1,000	0	
8	P-608	Emulsified Asphalt Seal Coat	SY	19,800	13,700	6,100	
9	P-620	Pavement Markings (Incl. Reflective Beads)	SF	1,200	1,200	0	
lternate 1 -	Slurry Seal Runwa	y & Taxiway				1	•
10	GENERAL	Traffic Provisions / Airport Security / Phasing	LS	1	1	0	
11	C-105	Mobilization	LS	1	1	0	
12	01 55 15	Maintenance and Restoration of Haul Road	LS	1	1	0	
13	P101	Removal of Foreign Substances/Contaminates	LS	1	1	0	
14	P-626	Emulsified Asphalt Slurry Seal Surface Treatment	SY	45,500	45,500	0	
15	P-620	Pavement Markings (Incl. Reflective Beads)	SF	18,000	18,000	0	
Iternate 2 -	Seal Coat Runway	& Taxiway		•		•	•
16	GENERAL	Traffic Provisions / Airport Security / Phasing	LS	1	1	0	
17	C-105	Mobilization	LS	1	1	0	
18	01 55 15	Maintenance and Restoration of Haul Road	LS	1	1	0	
19	P101	Removal of Foreign Substances/Contaminates	LS	1	1	0	
20	P-608	Emulsified Asphalt Seal Coat	SY	45,500	45,500	0	
21	P-620	Pavement Markings (Incl. Reflective Beads)	SF	18,000	18,000	0	
				•		•	
EQ Notes:							
2, 11, 17	Mobilization limite	d to 10% of total project cost					
8	This item includes	the apron and taxilane areas. Aggregate not required for application	n.				
9, 15, 21	Pavement markin	gs will be paid based on actual painted area of marking.					
13, 19	Includes the cost	of pavement marking removal on all airfield pavements, including R	unway 13/31, the	e parallel taxiway, as	s well as the apron a	and taxilane paveme	ents
20	This item includes	the Runway and Taxiway. Aggregate required for application.					

Sheet Revision Issue Description

RUNWAY ESTIMATED BI	REAKDOWN	
Crack Seal (Route and Seal)	LF	5,000
Joint Repair (Reseal)	LF	18,000
2 Part Crack Repair - (Clean, Fill, Seal) Filler	LB	500
2 Part Crack Repair - (Clean, Fill, Seal) Sealant	LB	1,000
Surface Treatment	SY	29,000
Pavement Markings	SF	15,000
TAXIWAY AND CONNECTORS EST	MATED BREAKDOWN	
Crack Seal (Route and Seal)	LF	2,000
Joint Repair (Reseal)	LF	10,000
2 Part Crack Repair - (Clean, Fill, Seal) Filler	LB	0
2 Part Crack Repair - (Clean, Fill, Seal) Sealant	LB	0
Surface Treatment	SY	16,500
Pavement Markings	SF	3,000
APRON ESTIMATED BR	EAKDOWN	
Crack Seal (Route and Seal)	LF	1,000
Joint Repair (Reseal)	LF	2,000
2 Part Crack Repair - (Clean, Fill, Seal) Filler	LB	0
2 Part Crack Repair - (Clean, Fill, Seal) Sealant	LB	0
Surface Treatment	SY	6,100
Pavement Markings	SF	200
TAXILANES ESTIMATED BREAK	(DOWN (ELIGIBLE)	
Crack Seal (Route and Seal)	LF	2,000
Joint Repair (Reseal)	LF	0
2 Part Crack Repair - (Clean, Fill, Seal) Filler	LB	0
2 Part Crack Repair - (Clean, Fill, Seal) Sealant	LB	0
Surface Treatment	SY	7,600
Pavement Markings	SF	1,000
TAXILANES ESTIMATED BREAK	DOWN (INELIGIBLE)	
Crack Seal (Route and Seal)	LF	500
Joint Repair (Reseal)	LF	0
2 Part Crack Repair - (Clean, Fill, Seal) Filler	LB	0
2 Part Crack Repair - (Clean, Fill, Seal) Sealant	LB	0
Surface Treatment	SY	6,100
Pavement Markings	SF	0

		
025	SEH Project	GLENC_18248
2/10/2025	Drawn By	KMM
/e: 2/	Designed By	KMM

Rev.#

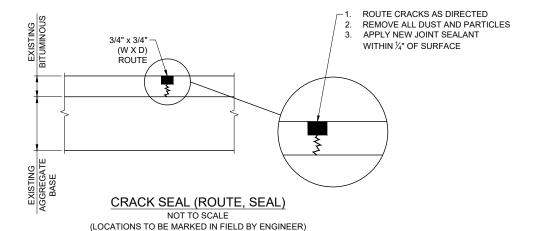
Plan Revision Issue Description

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ADINDA VAN ESPEN PE
DATE 02/03/02/05 55554

2025 PAVEMENT MAINTENANCE GLENCOE, MN

PAVEMENT MAINTENANCE PLAN AND QUANTITIES C100



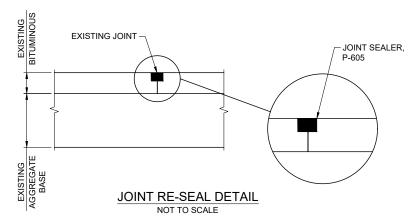
CRACK SEAL NOTES

Plan Revision Issue Description

Date

Rev.#

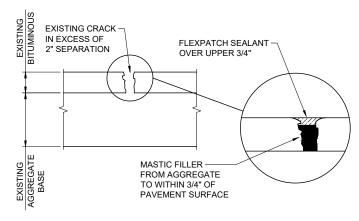
- ROUTE CRACK ¾"x¾". REMOVE ALL DUST AND PARTICLES. HEAT EXISTING BITUMINOUS ADJACENT TO CRACK. APPLY CRACK SEALANT, P-605 OR APPROVED EQUAL. EVEN OUT MATERIAL IN CRACK AND CONSTRUCT OVERBAND.
- ALL "SWEEPINGS" OF ROUTED MATERIAL SHALL BE HAULED/DISPOSED OF OFF-SITE.



JOINT RE-SEAL NOTES

- REMOVE ALL DUST AND PARTICLES. HEAT EXISTING BITUMINOUS ADJACENT TO CRACK AND EXISTING JOINT SEALANT.
- APPLY CRACK SEALANT, P-605 OR APPROVED EQUAL.

 EVEN OUT MATERIAL IN CRACK AND CONSTRUCT OVERBAND.



2-PART CRACK REPAIR (FLEXPATCH OVER MASTIC FILL) NOT TO SCALE

ASPHALT MASTIC REPAIR NOTES

- CLEAN JOINT/CRACK WITH COMPRESSED AIR, 90 PSI MINIMUM.
- REMOVE LOOSE PIECES OF BITUMINOUS AND OLD JOINT FILLER MATERIAL.
 HEAT EXISTING BITUMINOUS ADJACENT TO CRACK AND EXISTING JOINT SEALANT.
 APPLY MASTIC FILLER.
 REPEAT STEP 3, IF NECESSARY.

- APPLY FLEXPATCH SEALANT.
- SMOOTH MATERIAL WITH SQUEEGEE.
- AGGREGATE/SEALANT RATIO SHALL BE 2 POUNDS OF AGGREGATE PER POUND OF

SEH Project

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Sheet Revision Issue Description

